

## **Treely<sup>™</sup> Finishing Instructions**

- 1. If doors are ordered unfinished from the Treely's<sup>™</sup> facilities, the center panels will be individually machine sanded. After assembly, the entire door will be machine sanded to flush the joints and create a smooth uniform surface.
- 2. Additional hand sanding of doors and/or moldings is required before finishing. This step prepares the wood to receive stain or coatings and removes handling marks, oil residue from fingerprints, surface blemishes, and other minor imperfections such as cross grain scratches.
- Treely<sup>™</sup> is not responsible for the appearance of any product <u>not finished</u> at Treely's<sup>™</sup> facilities. The overall quality of the finish is primarily and directly related to the quality of the prep sanding process and finishing products used.
- 4. The finish products used should be a high-quality or premium product suitable for wood surfaces. Follow the manufacturer's instructions for application and drying times to achieve the best results.
- 5. Test the finish on a large sample of the same wood type and sanding/surface preparation process prior to applying it to the entire door to ensure compatibility and desired appearance.
- 6. To properly seal the door, and to comply with Treely's<sup>™</sup> Unfinished Limited Warranty, **finish must be applied to all six (6) sides of the door**.
- Treely<sup>™</sup> recommends for stain applications to apply (1) coat of sealer and (2) top coat finishes. For paint applications to apply (1) coat of primer and (2) coats of paint – to all (6) sides of the door. It cannot be understated the importance of complete coverage and sealing of all edges and corners to prevent moisture penetration to ensure stability of the wood door.
- 8. Allow the finish to dry completely between coats, following the manufacturer's recommended drying times. Once complete, follow the manufacturer's instructions for recommended time prior to moving the product.